



KLINGELNBERG

PRODUCT CATALOGUE

**MACHINE KNIVES
FOR THE
RUBBER INDUSTRY**

*Red-Hot
for Tires*



IKS KLINGELNBERG GROUP · THE KNIFE MANUFACTURERS

 DIVISION PLASTIC, RUBBER & RECYCLING





IKS Klingelberg GmbH, Remscheid
Headquarters

IKS Klingelberg Group with headquarters in Remscheid/Germany launched the production of industrial knives in 1908 as one of the pioneers. Today IKS Klingelberg is one of the oldest knife factories which still produces in the region Bergisches Land which is marked by tool making and became the leading manufacturer and supplier in the world for almost all industries.

Since 1993, the company has been managed by the managing partner & CEO Dipl. Ing. Thomas Meyer.

The export share - which also symbolizes international competitiveness - for round and long machine knives amounts to a considerable value of 75 %.

Specialized production sites of the group in Germany can be found in Remscheid, Geringswalde and Bargteheide and two factories are in Austria and Finland. The production sites and sales offices in Asia (Shanghai, Indonesia and Malaysia) offer their products especially in the Asian market.

In this huge region which grows on an above average scale, IKS Klingelberg Group uses its own employees trained in Germany in order to pass on the know-how.

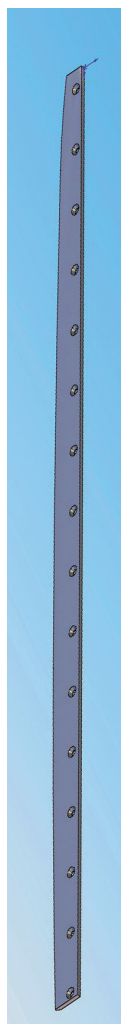
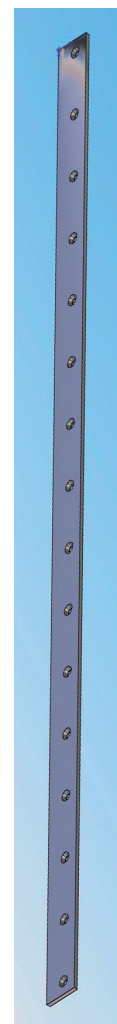
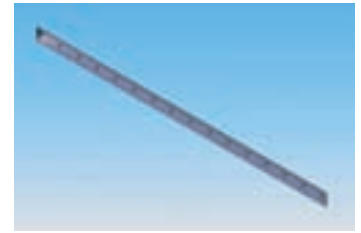
In addition to the 8 production sites, sales and service offices in the USA (Cincinnati), Canada (St. Alphonse de Granby), France (Bondues) and the Netherlands (Capelle a/d IJssel) as well as numerous agencies all over the world complement the presence of the group in the most important markets.

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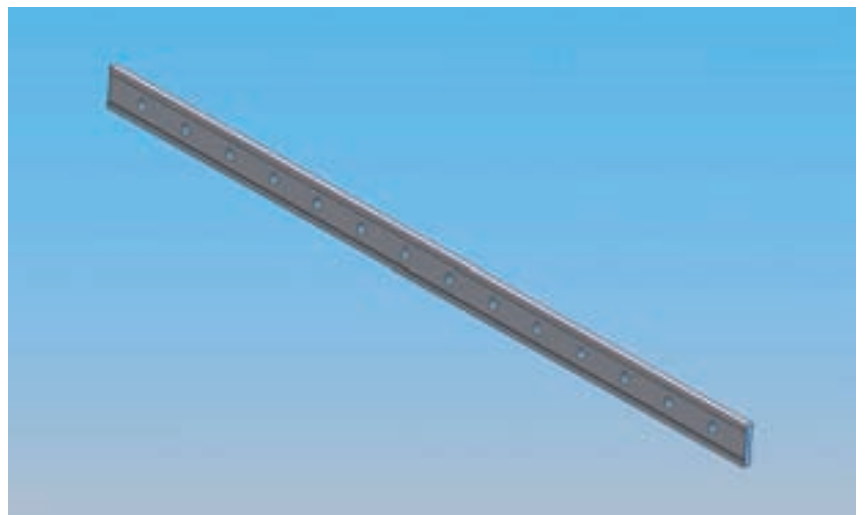
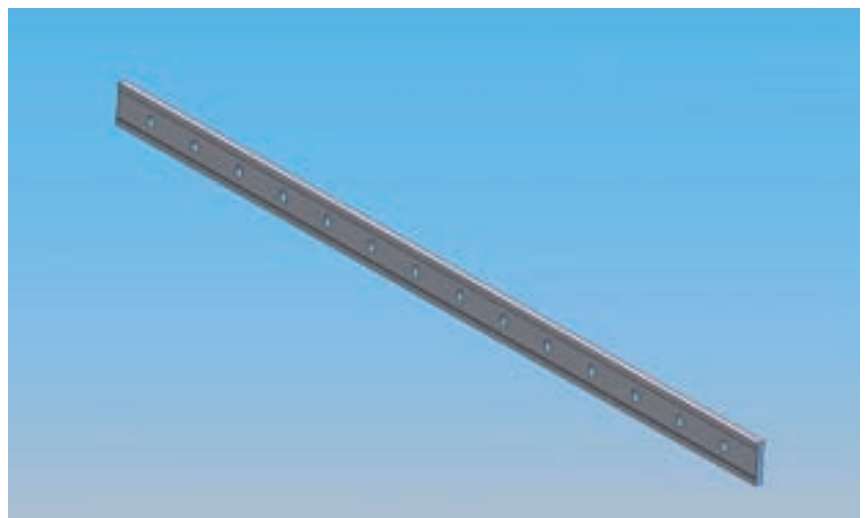
PRODUCT GROUP: STEELCORD-SHEARBLADES

STEELCORD-SHEARBLADES						
System Fischer						
Part-no.	Lenght	Width	Thickness	Quality	Drawing	Remarks
279364	1160,00	80,00	30,00	SK 36	0.114.001.056	without groove
430432	1660,00	80,00	30,00	SK 36	1.364.001.622	without groove
474086	1700,00	80,00	30,00	SK 36	0.364.002.682	with groove
435317	2300,00	80,00	30,00	SK 36	0.364.002.397	with groove
213496	3260,00	80,00	30,00	SK 36	0.114.000.965	
435165	3860,00	80,00	30,00	SK 36		with groove
474085	3900,00	80,00	30,00	SK 36	0.364.002.681	with groove
410782	4200,00	80,00	30,00	SK 36	0.364.001.595	without groove
279356	4260,00	80,00	30,00	SK 36	0.114.001.055	without groove
435316	4300,00	80,00	30,00	SK 36	0.364.002.396	without groove
426575	4350,00	80,00	30,00	SK 36	0.364.002.547	without groove
461475	4700,00	80,00	30,00	SK 36	0.364.002.564	with groove
472614	1700,00	80,00	24,50	TCT	0.480.416.000	with groove
433181	3860,00	80,00	27,50	TCT	0.480.191.000	with groove
System VMI						
279372	3100,00	57,00	20,00	SK36	0.114.001.057	
279398	3100,00	58,40	20,00	SK36	0.114.001.058	
413889	3120,00	57,00	20,00	chromesteel		
413893	4100,00	57,00	20,00	chromesteel		
421431	4100,00	57,00	20,00	SK36	0.364.002.217	
471529	4300,00	80,00	30,00	SK36	0.364.002.655	
413900	4340,00	65,00	16,00	chromesteel		
System Alpha Spadone						
475862	3111,5	101,6	12,7	chromesteel		bottom knife
469015	3111,5	101,6	12,7	TCT	0.480.385.000	bottom knife
468152	3162,3	127	12,7	chromesteel		upper knife
System Mitsubishi						
434576	3850	30	10	HSS	0.364.001.595	
System Others						
Part-no.	Lenght	Width	Thickness	Quality	Drawing	Remarks
424220	292	38	13	TCT	0.480.133.000	
418411	558	38	13	TCT	0.480.107.000	
468331	2100	30	10	chromesteel	0.315.000.514	
469227	3000	100	30	chromesteel	0.315.000.519	
466284	4102	55	22,5	chromesteel	0.364.002.388	
466285	4142	80	30	chromesteel	0.364.002.601	
468135	5100	30	10	chromesteel	0.315.000.509	



PRODUCT GROUP: TEXTILE-SHEARBLADES

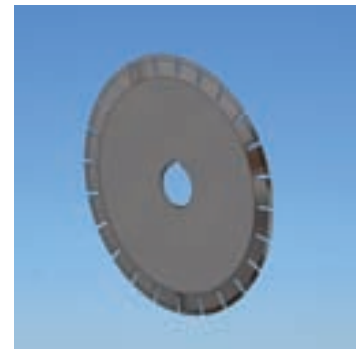
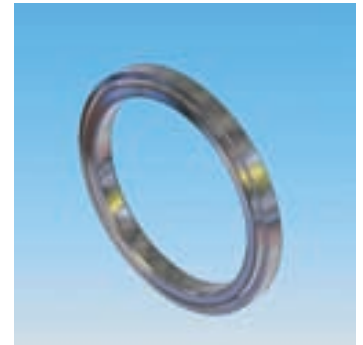
TEXTILE-SHEARBLADES						
Part-no.	Lenght	Width	Thickness	Material	Drawing	Remarks
270405	1740,00	84,00	15,00	HSS	0.364.002.082	upper knife
411285	1660,00	110,00	14,00	HSS	0.364.002.083	bottom knife
421974	40,00	150,00	14,00	HSS	0.364.002.218	Vorführleiste



All tools are manufactured according to customer design.

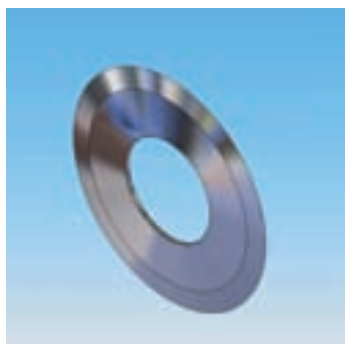
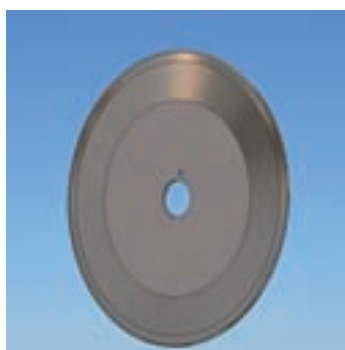
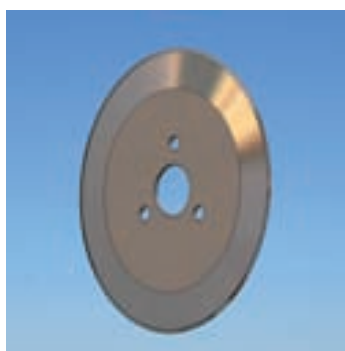
PRODUCT GROUP: CIRCULAR-KNIVES

SYSTEM HOOGS, KURIS, BULLMER, ETC					
Part-no.	Diameter	Thickness	Bore	Quality	Drawing
438566	125,00	1,50	20,00	HSS	0.314.000.167
475514	98,00	1,00	19,00	HSS	
434726	146,30	8,50	63,50	solid carbide	0.483.000.122
437153	110,00	1,25	10,00	HSS	
TOOTHED CIRCULAR-KNIVES					
Part-no.	Diameter	Thickness	Bore	Material	Drawing
436276	90,00	2,50	12,00	tool steel	0.314.000.121
413913	95,00	1,00	19,05	HSS	0.314.000.235
416079	95,00	0,80	19,05	HSS	0.264.000.017
463363	95,00	1,20	19,05	chromesteel	0.314.000.237
434179	95,00	1,00	19,00	HSS	0.314.000.100
416339	95,00	1,00	19,00	chromesteel	1.314.000.100
463364	95,00	1,20	30,00	chromesteel	0.314.000.238
439831	95,00	0,80	19,00	HSS	0.314.000.188
467934	95,00	1,00	19,00	HSS	0.314.000.920
480265	95,00	1,00	19,00	HSS	0.261.000.228
439697	98,00	1,00	30,00	HSS	0.314.000.185
439698	98,00	1,00	19,00	HSS	0.314.000.186
486289	98,00	1,00	19,00	HSS	0.261.000.230
464210	98,00	1,00	27,00	HSS	0.261.000.226
464316	98,00	1,00	30,00	HSS	0.263.000.016
464317	98,00	1,00	19,00	HSS	0.263.000.017
468939	98,00	1,00	19,00	HSS	0.261.000.227
436275	100,00	1,20	90,00	HSS	0.314.000.120
420367	101,60	0,60	25,40	solid carbide	0.483.000.101
420368	101,60	0,60	25,40	solid carbide	0.483.000.102
420369	101,60	0,60	25,40	solid carbide	0.483.000.103
436271	120,00	1,00	50,00	HSS	0.314.000.122
413965	150,00	2,50	32,00	HSS	0.314.000.026
419947	151,00	4,00	32,00	HSS	0.314.000.035
432332	350,00	3,00	50,00	HSS	0.314.000.085



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PRODUCT GROUP: CIRCULAR-KNIVES

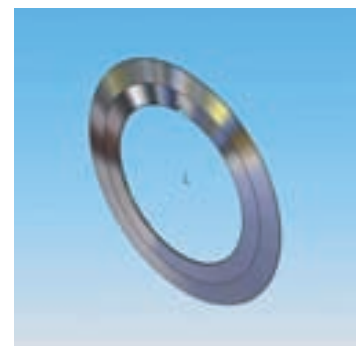
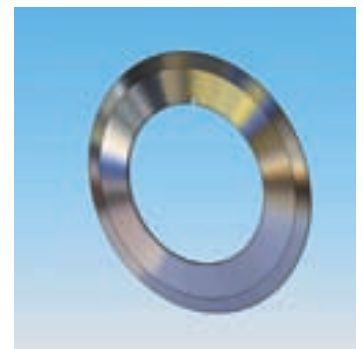
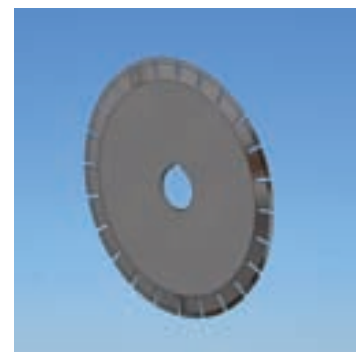


CIRCULAR-KNIVES					
Part-no.	Diameter	Thickness	Bore	Quality	Drawing
System Caemard					
466780	130,00	1,50	100,00	chromesteel	0.314.000.285
440373	130,00	1,50	100,00	HSS	0.314.000.205
425274	130,00	1,50	100,00	chromesteel	0.314.000.054
431250	140,00	1,50	100,00	chromesteel	0.314.000.076
465238	105,00	10,00	80,00	HSS	1.314.000.055
425275	105,00	10,00	80,00	tool steel	0.314.000.055
System Spadone					
440521	508,00	9,40	69,90	chromesteel	0.314.000.208
439813	508,00	9,40	69,90	chromesteel	0.261.000.211
430254	506,00	6,50	69,80	chromesteel	0.316.000.025
System Berstorff					
413786	100,00	6,00	20,00	HSS	
440181	140,00	4,00	32,00	tool steel	0.314.000.199
484237	410,00	5,00	50,00	chromesteel	1.314.000.169
416721	410,00	5,00	50,00	chromesteel	0.314.000.169
System Herold					
482812	100,00	1,85	20,00	solid carbide	0.483.000.217
System Max Müller					
212795	220,00	2,00	50,00	HSS	0.399.001.575
470008	250,00	2,50	50,00	HSS-E	0.316.000.039
425640	250,00	3,00	49,00	HSS	0.314.000.059
470009	95,00	2,00	15,00	solid carbide	0.483.000.171
436622	125,00	3,50	20,00	HSS	0.314.000.141
436623	125,00	6,00	20,00	HSS	0.314.000.142
System Buzuluk					
440172	120,00	8,00	20,00	HSS	
System Troester					
474008	400,00	3,00	50,00	HSS	0.314.000.321
473083	400,00	5,00	50,00	HSS	0.314.000.319
439607	500,00	4,00	50,00	HSS	0.316.000.028
439608	500,00	4,00	50,00	HSS	1.316.000.028
Gillisen+Pappert					
474266	160,00	3,00	70,00	tool steel	0.314.000.325

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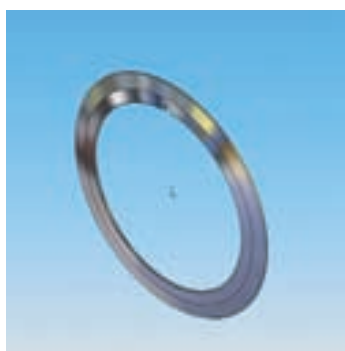
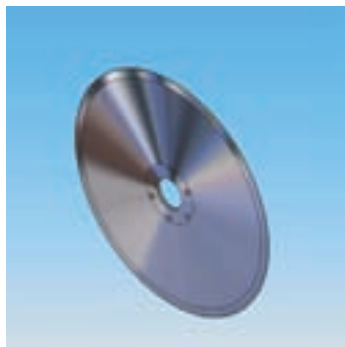
PRODUCT GROUP: CIRCULAR-KNIVES

CIRCULAR-KNIVES					
Part-no.	Diameter	Thickness	Bore	Quality	Drawing
System sonstige					
463360	40,00	2,00	8,10	tool steel	0.314.000.236
439707	64,00	6,00	35,00	HSS	0.404.000.523
435483	75,00	0,50	20,00	HSS	0.314.000.103
474456	75,00	0,50	22,00	HSS	0.314.000.328
436194	76,00	1,00	45,00	HSS	0.314.000.136
436299	77,00	10,00	60,00	tool steel	0.404.000.512
437359	80,00	1,80	20,00	HSS	0.314.000.160
463101	85,00	2,00	20,00	HSS	0.314.000.230
436293	89,00	50,00	55,00	HSS	0.314.000.111
439718	89,00	5,40	10,00	PET natur	0.314.000.182
436186	90,00	1,00	19,00	HSS	0.314.000.108
436251	90,00	1,20	60,00	tool steel	0.314.000.132
439869	90,00	1,20	60,00	HSS	1.314.000.132
436295	96,00	45,00	80,00	tool steel	0.314.000.110
422354	100,00	1,00	53,00	tool steel	0.314.000.038
464184	100,00	1,20	60,00	chromesteel	0.314.000.252
410812	100,00	1,80	20,00	HSS-E	0.314.000.363
462609	100,00	1,80	20,00	HSS-E	1.314.000.154
465262	100,00	2,20	22,00	HSS	0.314.000.279
436265	100,00	5,00	40,00	HSS	0.314.000.125
465739	100,00	5,50	8,25	HSS	0.314.000.280
416712	100,00	6,30	19,00	chromesteel	0.264.000.015
476514	105,00	1,20	75,00	tool steel	0.189.002.008
460509	105,00	15,00	80,00	tool steel	0.404.000.531
475712	108,00	3,00	55,00	HSS	0.314.000.330
437360	120,00	1,80	60,00	HSS	0.314.000.159
462610	120,00	1,80	20,00	HSS-E	1.314.000.158
439721	120,00	3,00	22,00	HSS	0.314.000.191
477218	120,00	3,00	45,00	HSS	0.314.000.338
415991	125,00	2,00	45,00	HSS	0.261.000.223
417029	125,00	1,50	25,00	HSS	0.314.000.037
438632	125,00	3,00	40,00	tool steel	0.314.000.168
416719	125,30	3,50	9,56	HSS	0.264.000.010
416720	126,90	3,00	9,56	HSS	0.264.000.011
436298	130,00	80,00	15,00	chromesteel	0.314.000.113
439588	130,00	1,50	100,00	chromesteel	1.314.000.054
460505	130,00	1,50	100,00	tool steel	0.314.000.214
464348	148,00	13,00	102,00	HSS	0.314.000.254
439715	148,00	13,00	102,00	tool steel	0.314.000.176
436300	150,00	1,00	35,00	HSS	0.314.000.105
416708	152,00	3,00	25,00	tool steel	0.314.000.056
425278	153,00	6,00	41,28	chromesteel	0.314.000.209
472634	160,00	2,00	32,00	HSS	0.314.000.318
464449	160,00	6,00	60,00	chromesteel	0.314.000.260
439705	162,00	16,00	79,80	chromesteel	0.314.000.177
469630	162,00	16,00	80,00	HSS	0.314.000.301



All tools are manufactured according to customer design.

PRODUCT GROUP: CIRCULAR-KNIVES

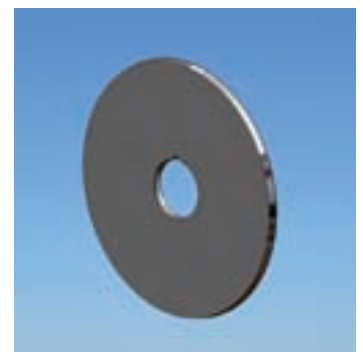
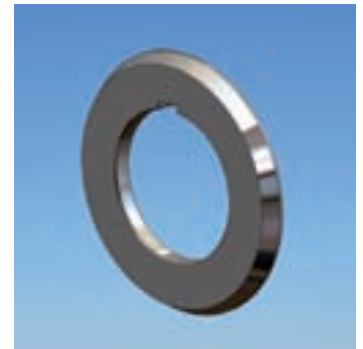


CIRCULAR-KNIVES					
Part-no.	Diameter	Thickness	Bore	Quality	Drawing
System Others					
467935	174,00	4,00	32,00	HSS	0.314.000.288
467937	174,00	2,40	31,75	HSS	0.314.000.289
467775	174,00	2,40	31,80	tool steel	0.313.001.783
469117	175,00	2,40	31,80	chromesteel	0.314.000.299
436191	175,00	2,40	31,80	HSS	0.314.000.107
469116	175,00	2,40	31,80	chromesteel	1.314.000.297
469078	175,00	2,40	31,80	chromesteel	0.314.000.297
464117	175,00	2,40	31,80	chromesteel	0.314.000.250
469118	175,00	2,40	31,80	HSS	2.314.000.297
469119	175,00	2,40	31,80	HSS	1.314.000.299
481812	175,00	2,40	31,80	HSS	0.314.000.350
436200	175,00	2,00	50,00	HSS	0.314.000.130
439694	175,00	2,50	32,00	tool steel	0.314.000.184
472461	175,00	4,00	32,00	chromesteel	0.314.000.316
436260	198,00	5,50	50,00	HSS	0.314.000.128
414946	200,00	2,20	100,00	HSS	0.314.000.128
439714	200,00	3,00	30,00	HSS	0.314.000.181
436259	200,00	5,00	60,00	HSS	0.314.000.129
432007	200,00	5,00	60,00	tool steel	0.314.000.079
426153	200,00	6,00	80,00	tool steel	0.314.000.078
440179	200,00	35,00	100,00	chromesteel	0.314.000.201
440177	205,00	6,00	100,00	chromesteel	0.314.000.202
439706	230,00	10,00	40,00	chromesteel	0.314.000.180
430723	232,00	4,00	32,00	tool steel	0.316.000.040
464455	240,00	10,00	45,00	HSS	0.314.000.263
464454	240,00	8,00	72,00	HSS	0.314.000.262
464453	240,00	10,00	72,00	HSS	0.314.000.261
436280	250,00	2,00	16,00	tool steel	0.314.000.106
435590	307,00	10,00	70,00	chromesteel	0.314.000.70
436264	350,00	4,00	50,00	HSS	0.314.000.126
440023	350,00	5,00	50,00	chromesteel	0.314.000.189
439728	400,00	3,00	50,00	chromesteel	0.314.000.196
440163	400,00	5,00	50,00	chromesteel	0.314.000.198
482676	400,00	5,00	50,00	tool steel	1.314.000.198
436160	400,00	6,00	50,00	HSS	0.314.000.109
436286	400,00	16,00	300,00	chromesteel	0.314.000.117
481056	500,00	6,00	32,00	chromesteel	2.314.000.300
468777	500,00	6,00	32,00	HSS	1.314.000.300
465920	502,00	5,70	70,00	chromesteel	0.314.000.281
414125	520,00	4,00	40,00	tool steel	0.261.000.222
434571	710,00	6,00	50,00	HSS	

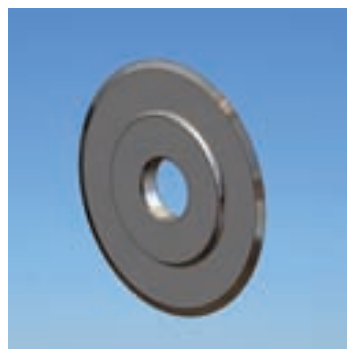
All tools are manufactured according to customer design.

PRODUCT GROUP: ROTARY-SLITTER-KNIVES

ROTARY-SLITTER-KNIVES					
Part-no.	Diameter	Thickness	Bore	Quality	Drawing
System Fischer					
440024	117,80	12,70	104,90	solid carbide	0.488.000.145
461445	178,00	12,75	105,00	chromesteel	0.314.000.219
413887	178,00	12,80	105,00	HSS	0.314.000.092
472369	178,00	12,70	105,00	chromesteel	0.361.005.660
474249	178,00	13,00	104,90	SK39	5.361.005.468
466646	178,00	13,00	104,90	chromesteel	1.361.005.468
434253	178,00	13,00	104,90	chromesteel	0.361.002.265
438263	178,00	13,00	104,90	HSS	4.361.002.265
438264	178,00	13,00	104,90	SK36	7.361.002.265
436195	180,00	12,70	105,00	HSS	0.314.000.135
System VMI					
415437	250,00	25,00	140,00	chromesteel	
413863	250,00	25,00	140,00	TCT	0.481.578.000
System Konstrukta					
481584	180,00	13,00	105,00	ASP	0.361.005.981
482804	180,00	13,00	105,00	ASP	0.361.006.046
483263	360,00	20,00	150,00	ASP	0.361.006.061
System Others					
470600	150,00	5,00	70,00	HSS	1.361.005.598
414417	200,00	14,00	110,00	chromesteel	0.314.000.075
436249	200,00	15,00	200,00	HSS	0.314.000.134
481832	201,50	7,50	110,00	chromesteel	0.361.005.990
481833	201,00	7,50	110,00	HSS	0.361.005.991
481835	201,50	7,50	120,00	chromesteel	0.361.005.992
481837	201,50	7,50	120,00	HSS	0.361.005.993
477096	305,00	10,00	70,00	chromesteel	0.361.005.835
436261	305,00	10,00	70,00	SK36	0.314.000.127
466788	400,00	16,00	134,00	HSS	1.361.005.489
433513	400,00	16,00	300,00	chromesteel	0.314.000.089
433514	400,00	16,00	300,00	chromesteel	0.314.000.090
467733	400,00	16,00	300,00	SK36	1.314.000.117
466789	400,00	20,00	336,00	ASP	1.361.005.490



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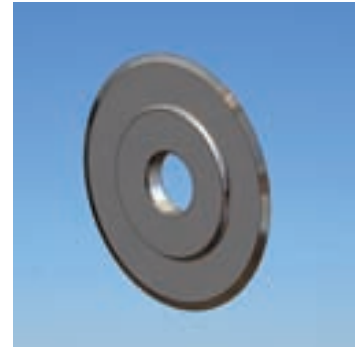
PRODUCT GROUP: SCORECUTTER

SCORECUTTER					
Part-no.	Diameter	Thickness	Bore	Quality	Drawing
481825	32,00	5,00	16,00	HSS	0.314.000.358
439166	34,00	6,00	16,00	HSS	0.314.000.173
464444	35,00	5,00	6,10	HSS	0.314.000.259
416744	40,00	1,90	8,25	HSS	0.264.000.013
439724	40,00	19,00	9,00	chromesteel	0.314.000.192
436193	43,00	19,00	9,00	tool steel	0.314.000.137
434181	50,00	5,96	19,00	tool steel	0.314.000.099
481813	50,00	6,00	19,00	tool steel	0.314.000.351
474471	55,00	3,00	28,00	HSS	0.314.000.329
475824	55,00	3,00	28,00	ASP	1.314.000.329
436269	55,00	8,00	12,00	tool steel	0.314.000.123
436156	56,00	15,40	18,00	tool steel	0.314.000.140
436278	60,00	8,00	12,00	tool steel	0.314.000.119
436198	60,00	12,00	22,00	tool steel	0.314.000.131
416715	65,00	7,30	22,00	tool steel	0.264.000.016
416716	65,00	7,30	22,00	chromesteel	1.264.000.016
439695	65,00	7,30	22,00	tool steel	0.314.000.183
481824	70,00	7,00	22,00	tool steel	0.314.000.357
440293	76,20	5,16	19,00	HSS	0.314.000.026
434365	76,20	5,95	19,00	tool steel	0.314.000.098
439830	76,20	6,33	19,00	tool steel	0.314.000.190
469705	76,20	6,35	19,00	chromesteel	0.314.000.303
469706	76,20	6,35	19,00	HSS	1.314.000.303
439712	76,96	6,35	19,00	tool steel	0.314.000.178
469130	76,96	6,35	19,00	HSS	0.314.000.298
439722	76,96	6,35	19,00	chromesteel	0.314.000.194
436138	76,96	6,35	19,00	chromesteel	1.314.000.178
463371	76,96	6,35	19,00	chromesteel	0.314.000.239
439713	76,96	5,20	19,00	tool steel	0.314.000.179
482758	76,96	6,35	19,00	ASP	1.314.000.298
483225	76,96	6,35	19,00	HSS	2.314.000.298
433046	77,00	3,20	25,40	chromesteel	0.314.000.087
416717	77,00	6,40	19,00	tool steel	149-41
416718	77,00	6,40	19,00	chromesteel	149-41
439165	77,00	6,50	19,00	chromesteel	0.314.000.174
481826	77,20	6,20	19,00	HSS	0.314.000.359
481815	77,50	5,20	19,00	tool steel	0.314.000.353
436192	77,50	6,30	19,00	chromesteel	0.314.000.138
469703	78,20	5,25	19,00	chromesteel	0.314.000.302
469704	78,20	5,25	19,00	HSS	1.314.000.302
481814	80,00	9,00	30,00	HSS	0.314.000.352
481821	80,00	7,00	30,00	HSS	0.314.000.355
436287	80,00	16,00	25,00	tool steel	0.314.000.116
436277	98,00	14,00	24,00	tool steel	0.314.000.118
436268	100,00	5,00	32,00	chromesteel	0.314.000.124
439723	100,00	6,35	19,00	chromesteel	0.314.000.195

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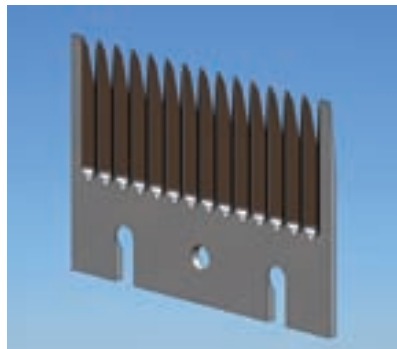
PRODUCT GROUP: SCORECUTTER

SCORECUTTER					
Part-no.	Diameter	Thickness	Bore	Quality	Drawing
463372	100,00	6,35	19,00	chromesteel	0.314.000.240
440180	100,00	14,00	28,00	chromesteel	0.314.000.200
471135	120,00	3,00	22,00	HSS	0.314.000.312
464458	120,00	5,00	60,00	tool steel	0.314.000.264
472561	120,00	11,00	35,00	chromesteel	0.314.000.317
439726	150,00	2,80	70,00	tool steel	0.314.000.193
432383	150,00	20,00	42,00	tool steel	0.314.000.086
436292	150,00	20,00	42,00	tool steel	0.314.000.112
464313	200,00	5,00	50,00	chromesteel	0.314.000.253
481822	200,00	5,00	50,00	1.6580	0.314.000.356



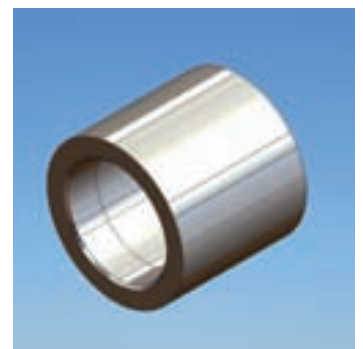
PRODUCT GROUP: DEBURRING-KNIVES

DEBURRING-KNIVES					
Part-no.	Lenght	Width	Thickness	Quality	Drawing
440183	350,00	30,00	5,00	HSS	0.315.000.402
498199	20,00	45,00	2,00	tool steel	0.315.000.673
417032	75,00	50,50	2,00	HSS	0.315.000.577



PRODUCT GROUP: SLEEVES

SLEEVES					
Part-no.	Diameter	Thickness	Bore	Quality	Drawing
472308	110,00	100,00	80,00	1.2067	0.314.000.315
460398	150,00	310,00	120,00	1.2067	0.314.000.213
472306	150,00	90,00	120,00	1.2067	0.314.000.314



All tools are manufactured according to customer design.

DIE IKS KLINGELNBERG GRUPPE
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METAL-INDUSTRY |
|  | MESSER FÜR DIE
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 DIVISION PLASTIC, RUBBER & RECYCLING

